

GENERAL INFORMATION

GS200-1 is a aviation four-indent crimp tool designed according to M22520/31-01 It is used for the crimping of wires and contacts in electronic connectors.

Equipped with replaceable & fixed G2P330 positioner which is designed according to M22520/31-02.

CRIMPING RANGE

CONTACTS: M39029/27,M39029/28,M39029/75

WORKING PRINCIPLES

1. Crimping Method

The crimp tool adopts curve propulsion mechanism, its applied force transfers through four curves in the head cavity of the right plier handle to the four indenters. The four indenters do the centripetal linear motion, which makes its front-end teeth crimp the contact to complete the crimping process. The cycle controlled precision ratchet assures the consistency of impression and the crimping quality of wires and contacts.

2. Crimping Range Adjustment

The crimp tool has an 8-position adjustment knob. The actual working selector number is the 4th, as following:

Selector NO.	Intender Working Diameter mm/INCH	
	A (GO)	B (NO GO)
2	3.61/0.1420	3.71/0.1460

3.Crimp lock mechanism

The crimp tool has a self-locking function. When the crimping is not completed correctly, the locking mechanism functions, the crimp handle cannot be opened, and the crimping items cannot be taken out. When the crimping is properly completed, the locking mechanism is opened, and the crimp handle can be opened. The crimped items can be taken out and the crimping is completed.

If a large-diameter contact strayed into the crimp hole for crimping by mistake or the crimp hole is stuck by a hard object, continuing the crimp operation would make the indenters or other mechanical parts damaged. Please contact us at 0573-82326018. 13736819909).

PRODUCT CONFIGURATION



Go-No-go gauge (Not provided with the crimp tool, and need to purchase separately)



MODEL	INSPECTION GAGE(mm/in)	
	GO	NO GO
G443 (M22520/3-15)	3.61/0.1420	3.71/0.1460
WHERE USED:GS200-1		